PT25 is a high performance and versatile industrial strength contact adhesive. Water resistant and temperature resistant to over 200°F, PT25 is designed for bonding a wide range of substrates to include PIONITE decorative laminates and veneers, fiberglass, glass, upholstery, fabrics, foam, auto headliners, cork and particle board.

**PRODUCT USAGE**

Pionite PT25 is designed to be applied to both surfaces about to be joined. Spray an even coat of adhesive with at least 80% to 100% coverage of each surface. Allow to dry 3-5 minutes until tacky. Place the surfaces together and apply pressure evenly across the full bonding surface. For best results: Make sure that the surfaces are dry and free from dirt, grease, oil or other contaminants. Ensure that the adhesives and substrates are at 60°F or higher. If surfaces are porous, a second coat is recommended after the first has dried and become tacky.

**STORAGE**

After use, do not close the valve. Leave the gun and hose connected to the canister. Recommended to store canister off the floor if temperatures below 60°F.

**PHYSICAL PROPERTIES**

- **Appearance:** Liquid, clear or red
- **Specific Gravity:** 1.15 + .03
- **Shear Adhesion:** >100psi and >200°F
- **Spray Tip:** 6501
- **Spray Pattern:** Web Spray
- **Flammability:** Non-Flammable per ASTM E-681-04
- **Solvent:** Methylene Chloride
- **Shelf Life:** 15 months
- **Freezing:** Not damaged by freezing but return to room temp before use.

**PACKAGING**

- PT25-011C(R) 11 lbs Disposable Canister
- PT25-038C(R) 38 lbs Disposable Canister
- PT25-190C(R) 190 lbs Returnable Canister
- PT25-375C(R) 375 lbs Returnable Canister
  All available in Clear (C) or Red (R)

**KEY FEATURES**

- Non-Flammable (Green Label)
- No ODS (Ozone depleting substances)
- Pionite Quality Bonds
- High Temperature Resistance
- Fast Tack
- Water Resistant

**Disclaimer of Warranty:** Pionite expressly disclaims all warranties either expressed or implied, including but not limited to merchantability and fitness for particular purpose. User is responsible for determining this product is fit for specific purpose and application method and assumes all risk and liability herewith. Manufacturer liability is limited to replacement of product or reimbursement of purchase cost, at our discretion. This provision relates to all sales and cannot be modified.

**Mfd. for:** Pionite (855) 497-0700

See MSDS Data Sheet for Proper Handling and Safety Information